



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3637-3

Job Sheet 174426



Part No: D3637-3

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/30/18

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Waterjet		SC 18/03/22
100	Waterjet	8 pcs	3/29/18	3/29/18	0.00	0.41	Waterjet1		SC 18/03/22
120	QC	8 pcs	3/29/18	3/29/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs	3/29/18	3/29/18	0.06	1.01	Brake NC 1		38 SB
140	QC	8 pcs	3/29/18	3/29/18	0.00	0.00	QC5		38
150	Small Fab	8 pcs	3/29/18	3/29/18	0.00	2.41	Small Fab-4		38 FF
160	QC	8 pcs	3/29/18	3/29/18	0.00	0.00	QC5		38
170	HandFinish	8 pcs	3/30/18	3/30/18	0.00	0.34	HandFinish1		SA 18-04-08
180	QC	8 pcs	3/30/18	3/30/18	0.00	0.00	QC7-2		38
190	Packaging	8 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-1		38
200	QC21-SA	8 Ea	3/30/18	3/30/18	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	1.0720 sf (.134 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	112	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	4.500Inches ± 0.030	4.530 4.470	4,501	
2	Bracket	4.970Inches ± 0.030	5.000 4.940	4,974	
3	Bracket	0.050Inches ± 0.010	0.060 0.040	0,049	

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Container No: S053987



Part: D3637-3

Job No: 174426

Serial No/Batch: S053987

Revision:

Inspector:

Date: 03/22/18

